

Welding of Rails, Lease of a Formation, Verification of Junctions and Railway Tracks

Seq. No	Name	Unit of measure	Price EUR (excluding VAT)	Description of the service
1.	Formation for transportation of long rails	Hour	210.00*	Long rails shall be loaded into a formation of railway cars. The formation of railway cars shall consist of four-axle platform wagons and specialised redesigned passenger carriage. Types of the rails transported by the formation: R50, R65, UIC60 (60E1) and R75 [6]. The formation shall have side edges preventing them from lateral movement.
2.	Welding of new rails into long rails	1 junction	136.00*	Welding of new standard (25 m) rails into long rails in static conditions in Šilėnai welding plant. Employees providing the service: metal cutting machine operator, metal welding machine operator (2), metal press operator, non-destructive testing level operator, metal grinding machine operator (2), locksmith repairer, gentry crane driver, hanger, operator of a formation of transportation of long rails (3), locksmith electrician.
3.	Welding of non-standard rails into long rails	1 junction	168.00*	Welding of non-standard (shorter than 25 m) rails into long rails in static conditions in Šilėnai welding plant. Employees providing the service: metal cutting machine operator, metal welding machine operator (2), metal press operator, non-destructive testing level operator, metal grinding machine operator (2), locksmith repairer, gentry crane driver, hanger, operator of a formation of transportation of long rails (3), locksmith electrician.
4.	Service of storage of rails stored in the platforms of the long rail manufacture workshop for 1 day**	1 day	12.00***	Rails shall be delivered to the welding plant and unloaded by means of gentry cranes. Rails shall be stored in the platform located in the welding plant.
5.	Rail securing service in wagons**	Wagon clutch	1707.00**	

*advance payment for the service

**single order of services is possible

*** the appearance fee is not included

Contact person: Andrėja Linkevičiūtė-Krasauskienė mob.: +370 68637082 e-mail: andreja.linkeviciute-krasauskiene@ltginfra.lt

8.	Inspection of thermal welding of a junction of rails by means of an ultrasonic flaw detector	1 junction	49.00***	Inspection of the particular junction. In case of detection of a defect, a notification of defect of the established form shall be given. Transportation of the equipment with an employee(s) to the indicated junction/junction under inspection is not included. Duration of the inspection: up to 45 min;
9.	Inspection of electric-contact welding of a junction of rails by means of an ultrasonic flaw detector	1 junction	43.00***	Inspection of the particular junction. In case of detection of a defect, a notification of defect of the established form shall be given. Transportation of the equipment with an employee(s) to the indicated junction/junction under inspection is not included. Duration of the inspection: up to 10 min;
10.	Continuous rail control by means of an ultrasonic flaw detector (1 km (for one kilometre))	1 km	57.00***	Inspection of the particular section. In case of detection of a defect, a notification of defect of the established form shall be given. Transportation of the equipment with an employee(s) to the indicated junction/junction under inspection is not included. Rate of control: up to 4 km/h. Average duration of the inspection of 1 km of the track: up to 0.3 h.

*** the appearance fee is not included

ADDITIONAL SERVICES

1.	Travelling to the place of performance of the service by motor vehicles and back up to 50 km, service**	service	37.00
2.	Travelling to the place of performance of the service by motor vehicles and back from 50 to 100 km, service**	service	52.00
3.	Travelling to the place of performance of the service by motor vehicles and back from 100 to 200 km, service**	service	82.00

4.	Travelling to the place of performance of the service by motor vehicles and back from 200 km and more, service**	service	120.00
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** single order of services is possible

Project coordinator: Eglė Makarčik, mob.: +37061153108, e-mail egle.makarcik@ltginfra.lt

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